

83464

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 18/04/2012 **Start Qty:** 200.00

200

Cust Item ID:

Required Date: 24/04/2012 **Req'd Qty:** 200.00

200

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/18

Tooling:**Date:**

Run Start *NR1*

QC:

Date:

SPC (Y/N):**Date:**

Stop *NR2*

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

April-18-12 2:37:54 PM

Item ID: D3759-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bushing

Stop *NS2*

Start Date: 18/04/2012 **Start Qty:** 200.00

200

Cust Item ID:

Required Date: 24/04/2012 **Req'd Qty:** 200.00

200

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation	Description
1	Start at the beginning of the array.
2	Compare the current element with the pivot.
3	If the current element is less than the pivot, swap it with the element at the low index.
4	Increment the low index.
5	Repeat steps 2-4 until the end of the array is reached.
6	Swap the pivot with the element at the high index.
7	The array is now partitioned around the pivot.
8	Recursively sort the left and right subarrays.
9	The array is sorted.

Set Up/ Run Hours

Tool ID

Tool #

Plan Code

**Accept
Qty**

Reject
Qty

Reject Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location: WA

0.00

130

Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/5/22

MF
12-0522

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Picklist Print

April-18-12 2:37:58 PM

Page 1

Work Order ID: 83464

83464

Parent Item: D3759-1

D3759-1

Parent Item Name: Bushing

Start Date: 18/04/2012

Required Date: 24/04/2012

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	53.8450	0.0725	15.26316			

M304R0 375

304 ROUND BAR 0.375

**

12/05/12

Location

Loc Qty

Loc Code

MAT029

53.845

119346

1.564

120204

2.721

121380

49.56

3 + 13

(16)

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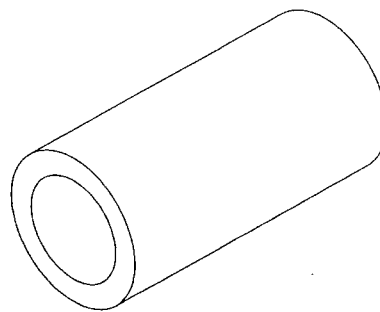
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D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 83464 MCT
12/04/18

RELEASED
12-05-17 MCT

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 1 OF 2	
DRAWN					
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.		DRAWING NO. D3759		SCALE	
DATE		TITLE BUSHING		NTS	
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W/O:		WORK ORDER CHANGES					
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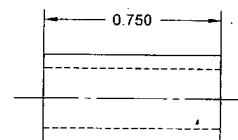
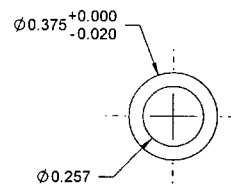
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D3759-1 BUSHING

08.03.03

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